

## Fiche Technique

<b>1. Product Description</b>	Hot Drink Cup
<b>2. Type</b>	27W
<b>3. Root Number</b>	BIT67
<b>4. Technical Drawing number</b>	P/Mcc 498140
<b>5. Issue Date</b>	23 March 2017

**6. Material Specifications**

<b>A) Blank:</b>	Pure Pulp Board / SPE	
	Caliper	Tolerances
	[ $\mu\text{m}$ ]	[%]
Total Thickness	430	$\pm 10\%$
	Structure	Grammage
		[gsm]
		Tolerances
		[%]
Flexo Printing	1	
Paperboard	290	
Internal PE	18	
Total	309	$\pm 10\%$

<b>B) Bottom</b>	Pure Pulp Board / DPE	
	Caliper	Tolerances
	[ $\mu\text{m}$ ]	[%]
Total Thickness	320	$\pm 10\%$
	Structure	Grammage
		[gsm]
		Tolerances
		[%]
External PE	18	$\pm 10\%$
Paperboard	210	$\pm 10\%$
Internal PE	24	$\pm 10\%$
Total	252	$\pm 10\%$

**7. Product Info**

Product Weight	7,8 [g]	$\pm 10\%$
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**8. Packaging**

## 8.1 Primary

Case Type (Std/Rev. Flute)	Standard		
Ext. Dimensions	L [mm]	W [mm]	H [mm]
	404	328	440
Case Volume	0,058		[m <sup>3</sup> ]
Case Net Weight	7,8 [Kg]		$\pm 10\%$
Case Unladen Weight	800 [g]		$\pm 10\%$
Inner Packaging	Type:	Number per box:	Weight [g]:
	LDPE Bag	20	2,2
Case Gross Weight [ $\pm 10\%$ ]	8,6 [Kg]		$\pm 10\%$
Pcs/Stack	50		
Stacks/Case	20		
Total pcs/Case	1.000		

## 8.2 Pallet

Pallet dimensions (wooden pallet included):	L [mm]	W [mm]	H [mm]
	800	1200	1910
Cases/Layer	6		
Layers/Pallet	4		
Cases/Pallet	24		
Pcs/Pallet	24.000		
Pallet Gross Weight (including 22 Kg wooden pallet)	228,4 [Kg]		$\pm 10\%$

